

Measuring Damping, Poisson's Ratio and Residual Stress from Samples with Small Volumes

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1) Nano Instruments Innovation Center, MTS Corporation

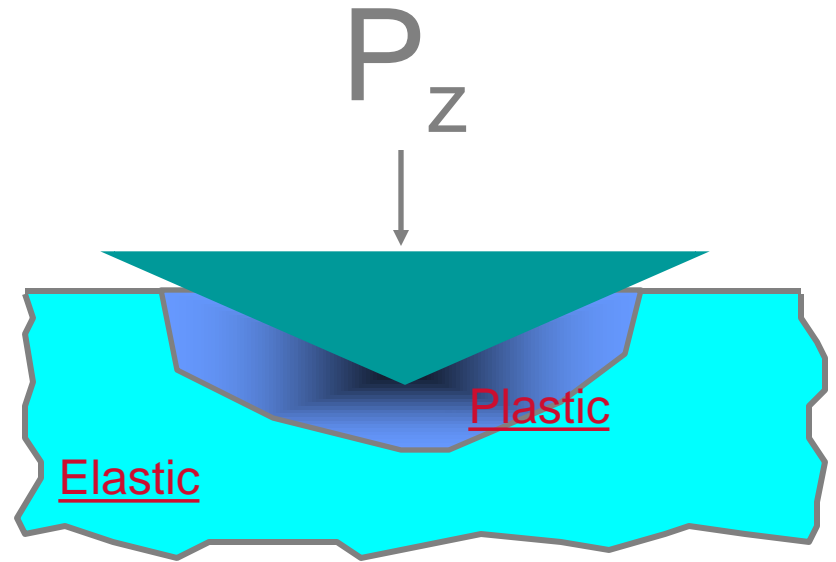
2) FFD Corporation

3) Reflectivity Corporation

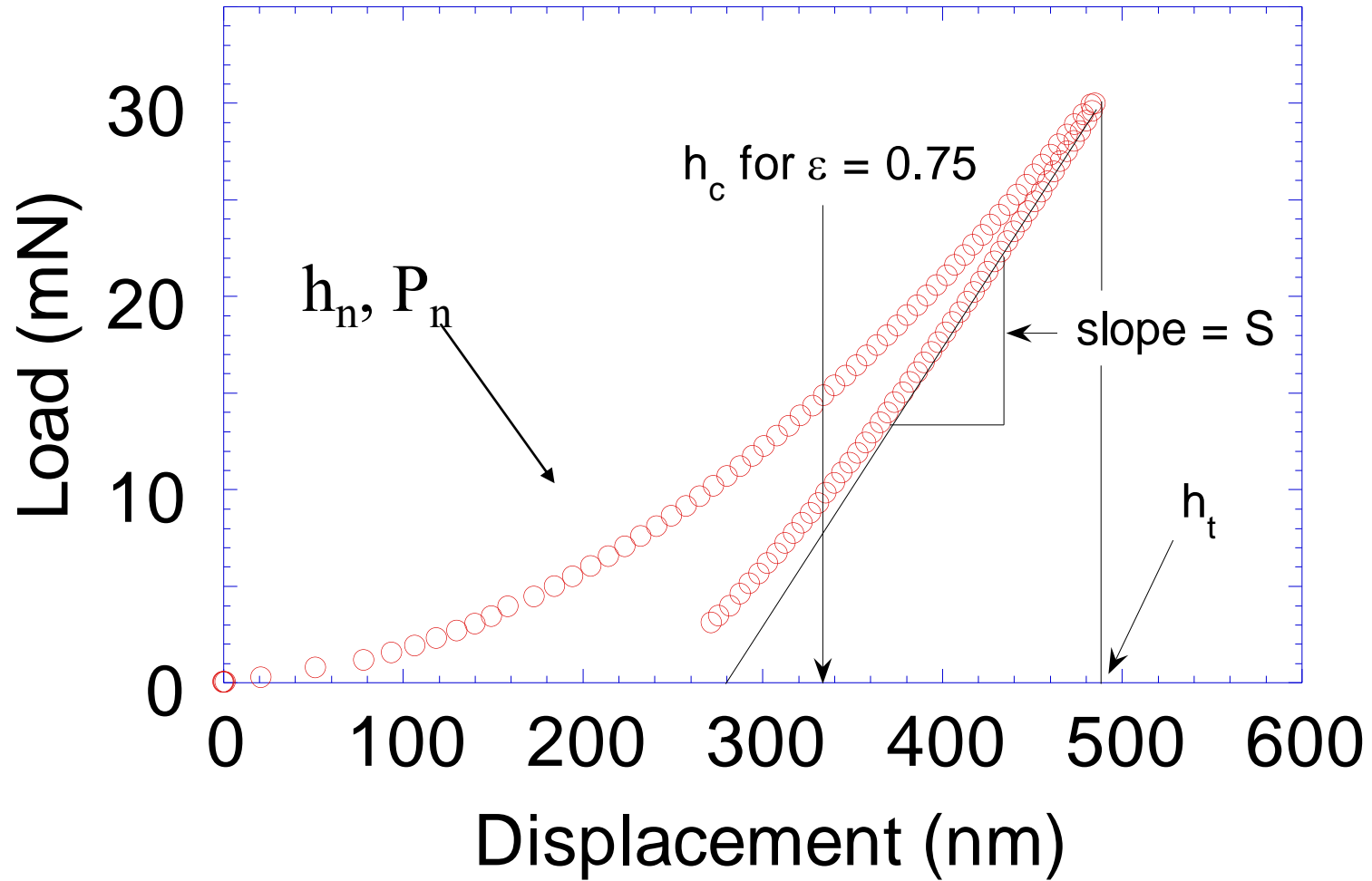


Familiar Territory – Loads in Z-Direction

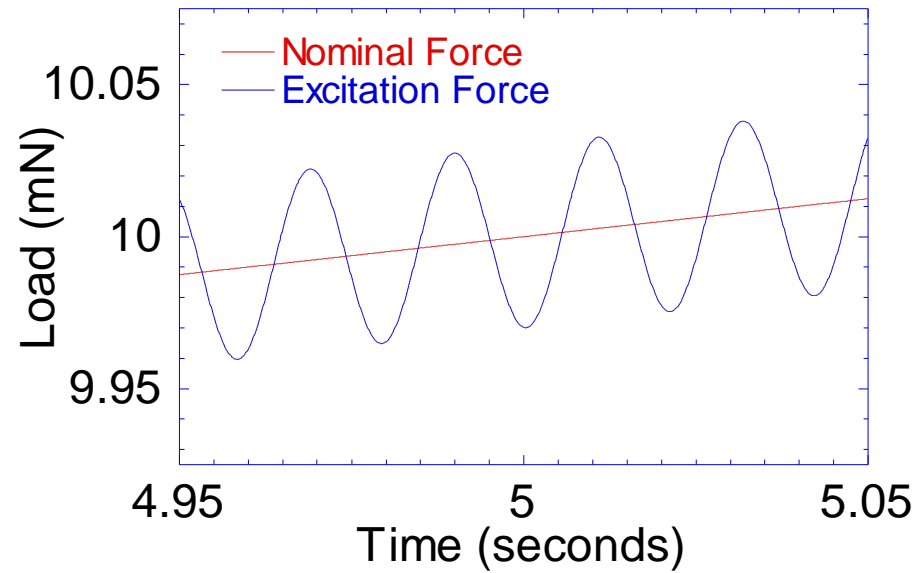
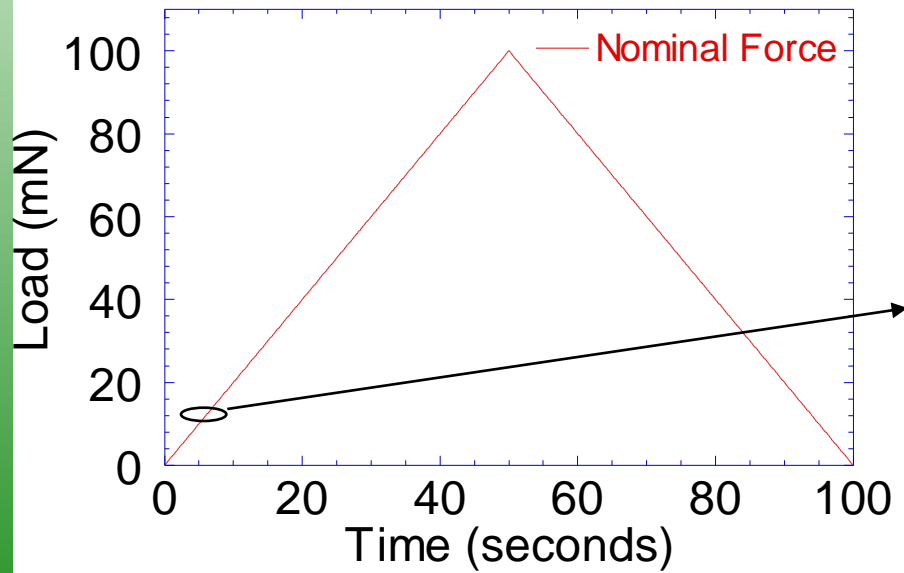
- Relatively simple stress state (for contact mechanics)
- What can we measure?
 - Young's Modulus
 - Hardness (strength)
 - Creep Properties
 - Fracture Properties
 - **Damping**



Instrumented Indentation

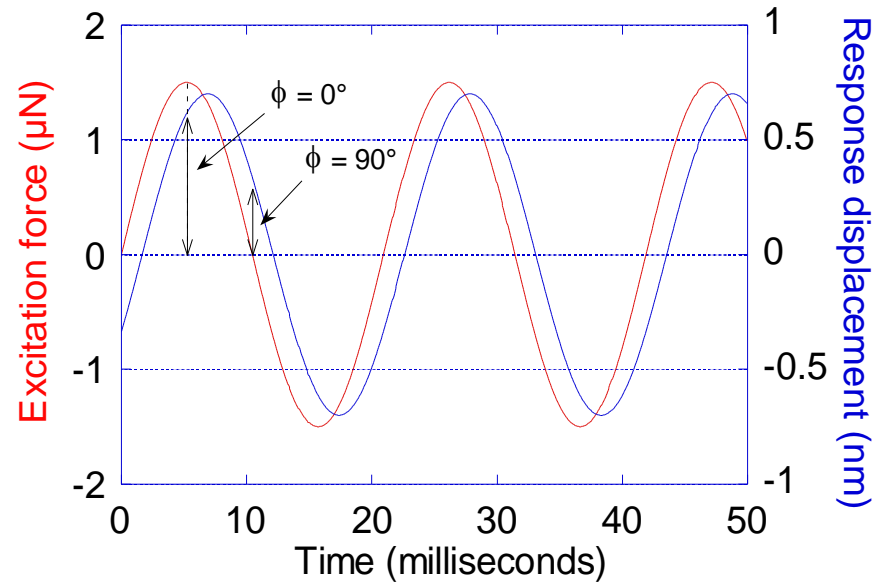
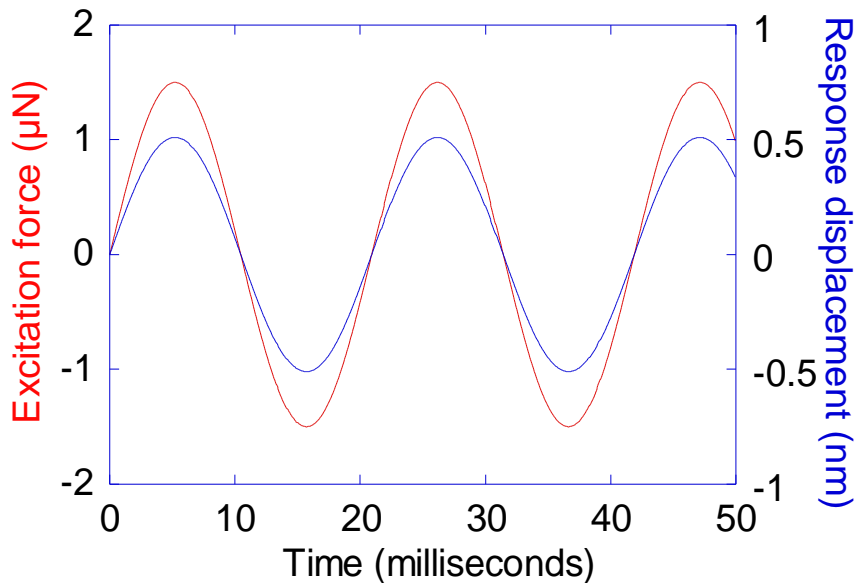


Dynamic Indentation-CSM



Dynamic Indentation-CSM

Use amplitude ratio and phase shift to determine stiffness continuously with indenter penetration



Flat Punch- a Film on a Substrate

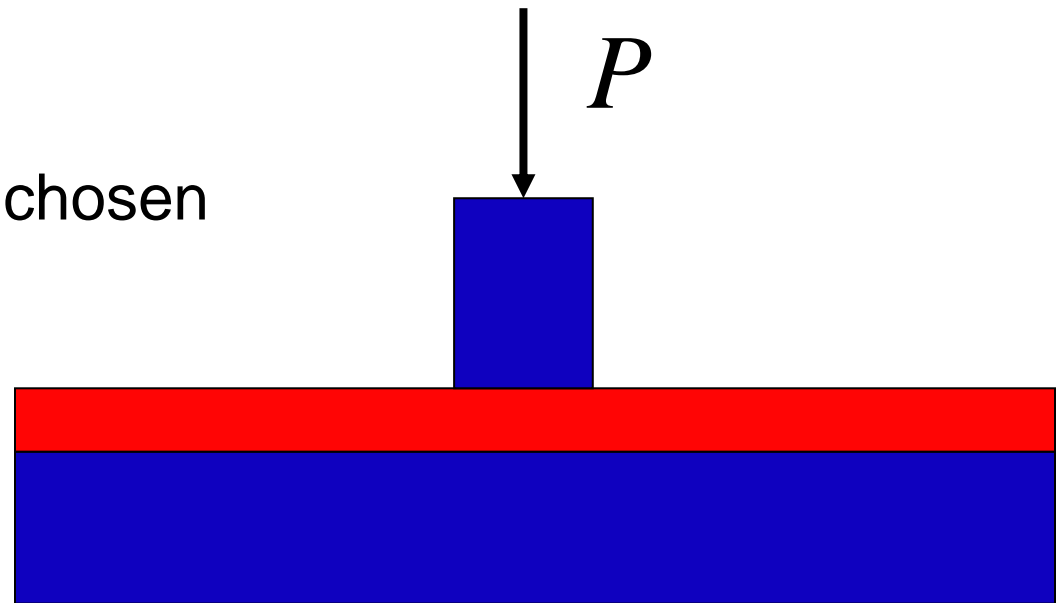
Advantages:

Contact area is known (not load or displacement dependent)

Disadvantages:

Alignment

Size must be carefully chosen



Values of Beta for Film on Substrate

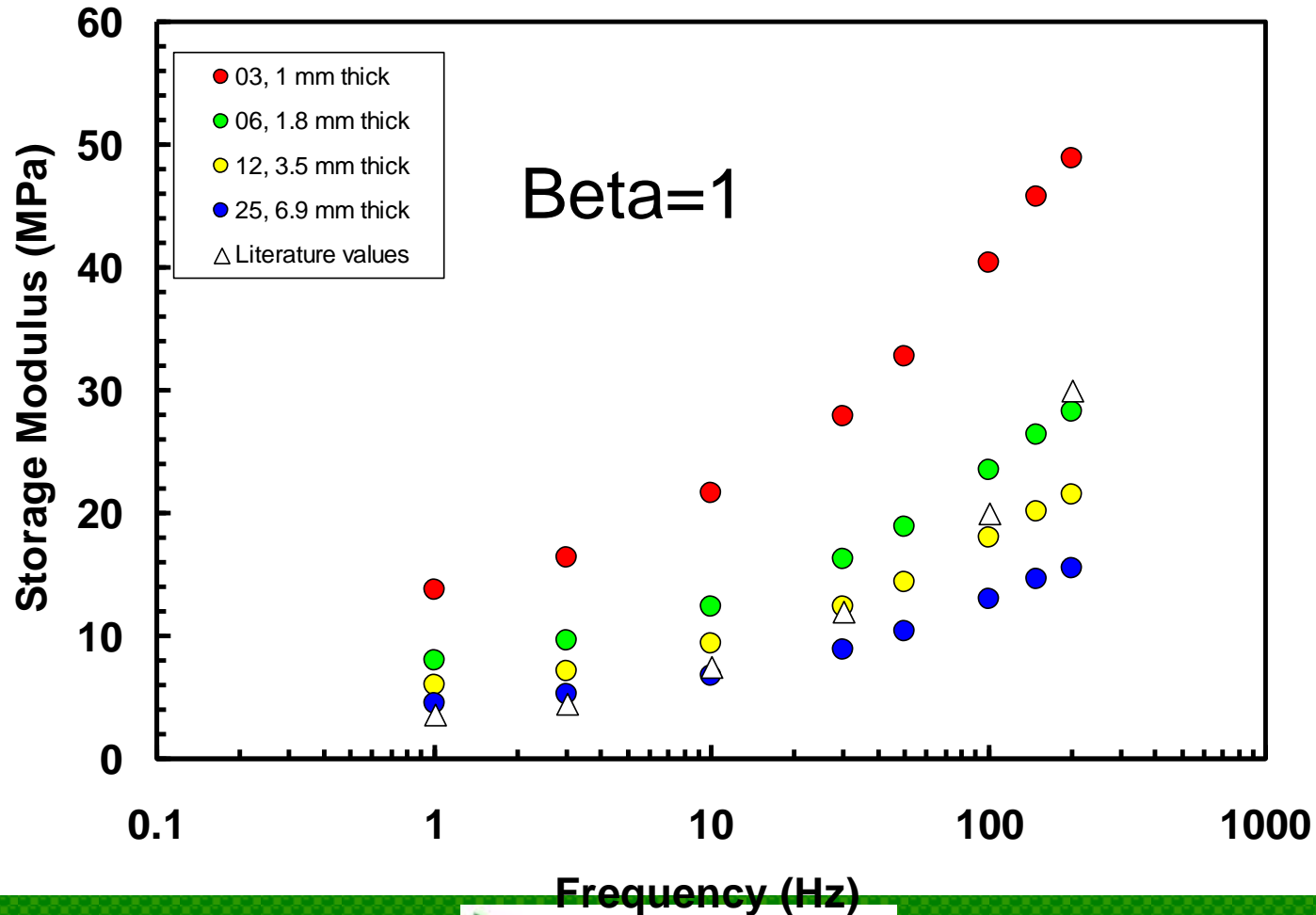
W. C. Hayes, L. M. Keer, G. Herrmann and L. F. Mockros,
J. Biomechanics, 1972 Vol 5, pp 541-555

$$S = \beta \frac{2}{\sqrt{\pi}} E_r \sqrt{A}$$

- 1) Showed that this equation was still valid for a film on a substrate
- 2) Calculated values for Beta (they used Kappa) as a function of a/h

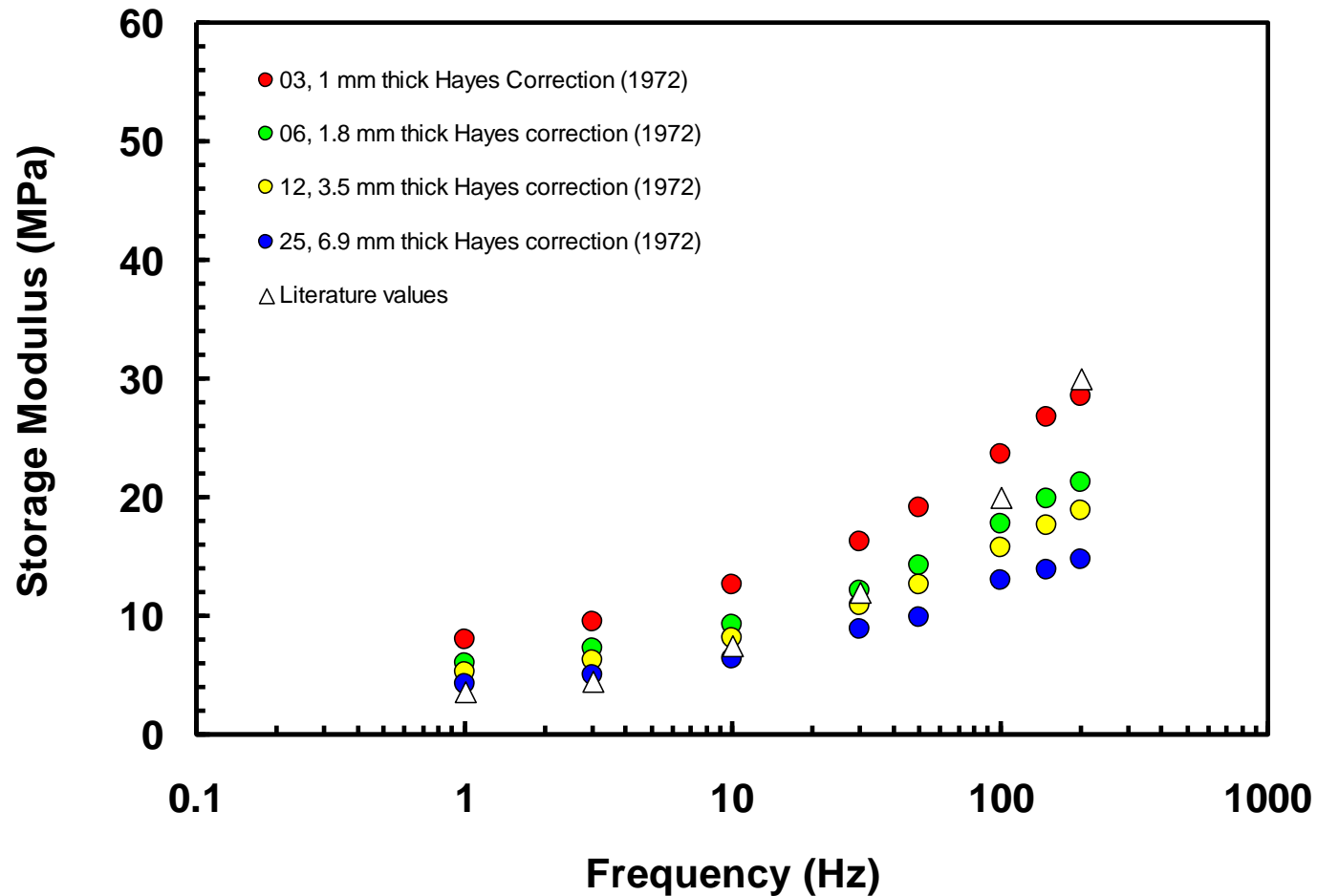
Clear Effect of Substrate

Vinyl Elastomer, 1 mm Flat Circular Punch



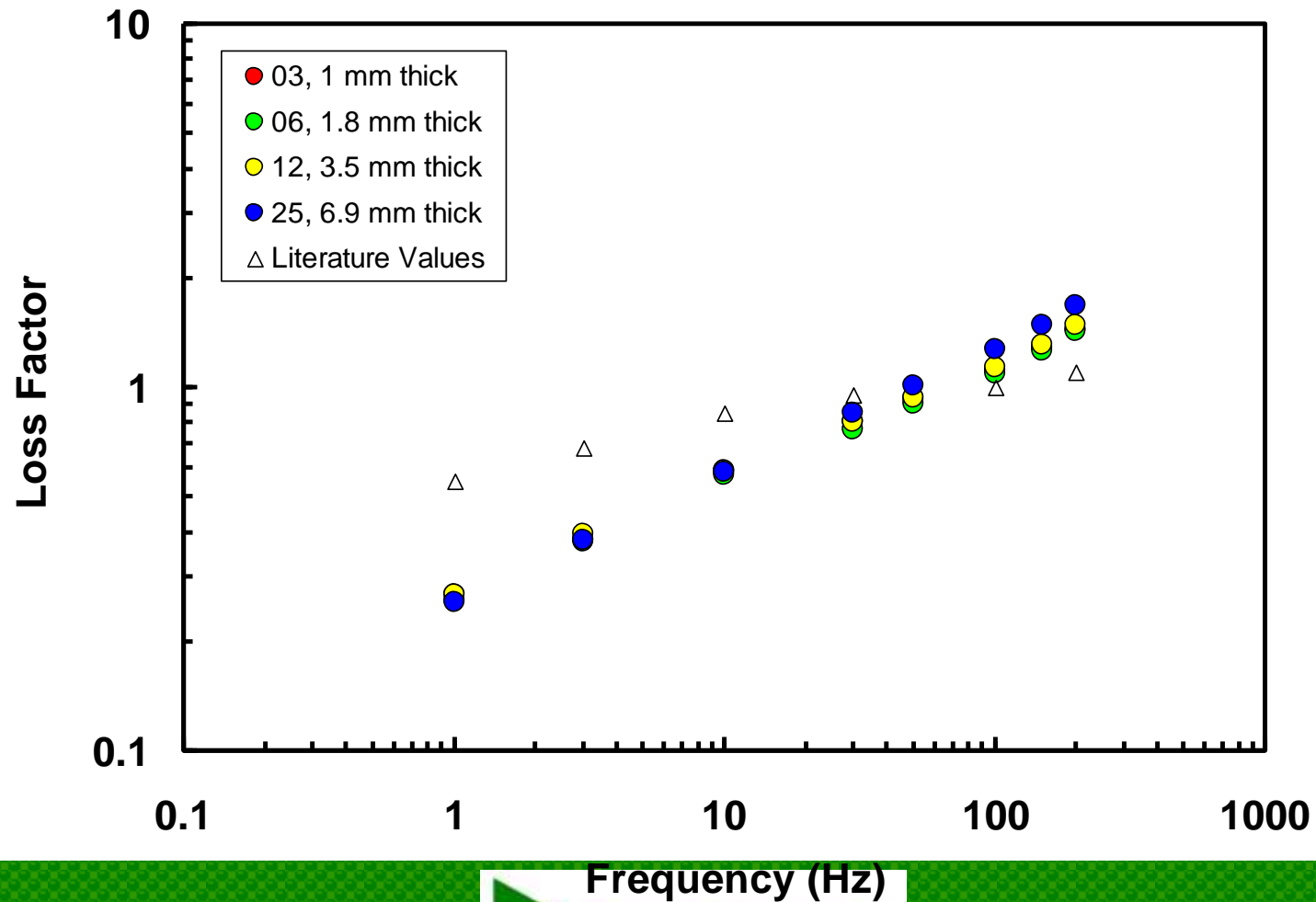
Applying Values of Beta

Vinyl Elastomer, 1 mm Flat Circular Punch



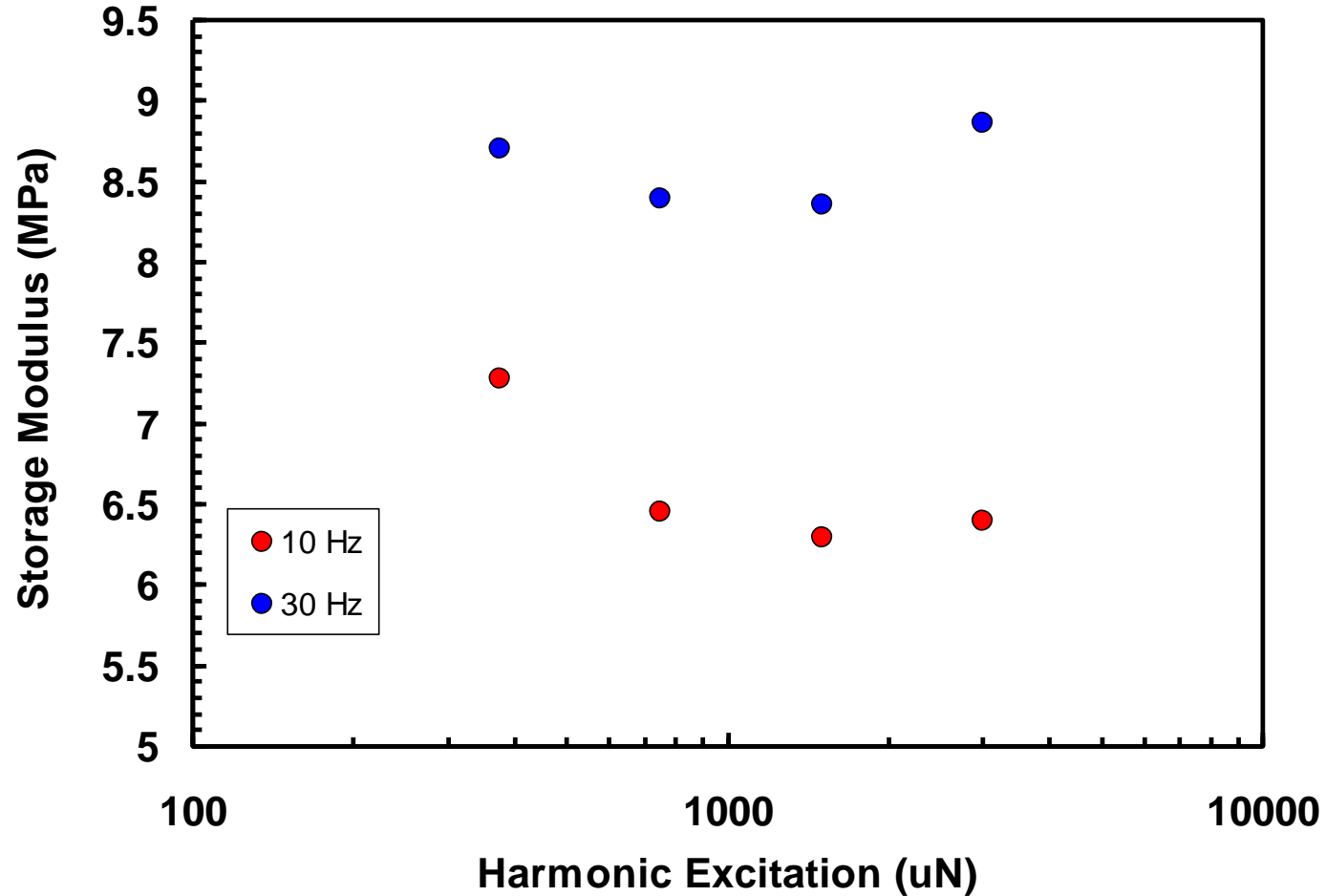
High Damping is Evident

Vinyl Elastomer, 1 mm Flat Circular Punch



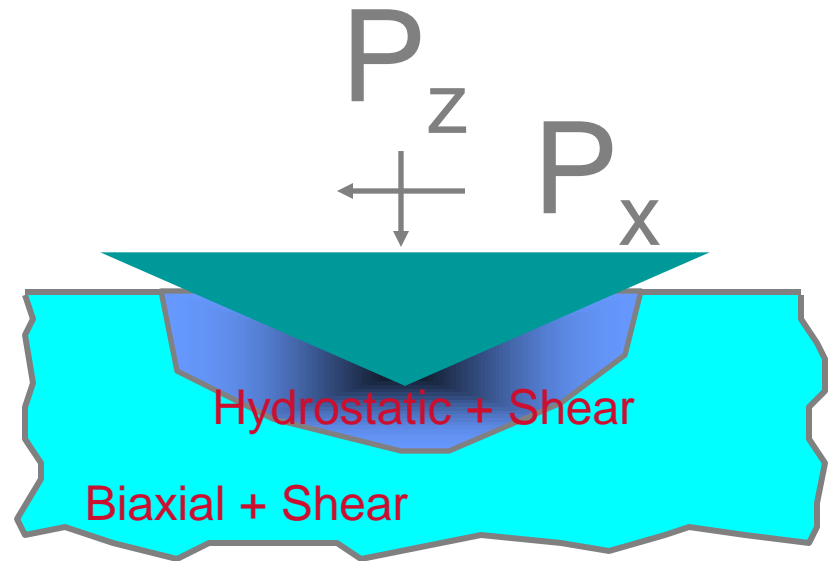
One Clear Problem

Vinyl Elastomer, 1 mm Flat Circular Punch



Less Familiar Territory – 2D Loading

- **More complex state of stress**
 - Introduce a larger shear component
 - Control directionality of forces
- **What can we measure?**
 - **Tribological Properties**
 - Friction Coefficient
 - Friction Stress
 - Shear Properties
 - **If there is no slip**
 - **Poisson's Ratio**
 - Elastic Anisotropy
 - Stiffness of structures



Mindlin Problem – Johnson Approach

R. D. Mindlin, J. App. Mech., Sept. 1949

K. L. Johnson, Contact Mechanics, Cambridge University Press, 1985

$$a = \left(\frac{3P_z R}{4E^*} \right)^{1/3}$$

$$\delta_z = \left(\frac{9P_z^2}{16R(E^*)^2} \right); \frac{1}{E^*} = \left(\frac{1-\nu_1^2}{E_1} + \frac{1-\nu_2^2}{E_2} \right)$$

$$\frac{d\delta_z}{dP_z} = \frac{1}{2} \frac{1}{a} \frac{1}{E^*}$$

$$S_z \equiv \frac{dP_z}{d\delta_z} = 2aE^* \approx 2a \frac{E}{(1-\nu^2)}$$

$$a = \left(\frac{3P_x R}{4E^*} \right)^{1/3}$$

$$\delta_x = \frac{P_x}{8a} \left(\frac{1}{G^*} \right); \frac{1}{G^*} = \left(\frac{2-\nu_1}{G_1} + \frac{2-\nu_2}{G_2} \right)$$

$$\frac{d\delta_x}{dP_x} = \frac{1}{8a} \frac{1}{G^*}$$

$$S_x \equiv \frac{dP_x}{d\delta_x} = 8aG^* \approx 8a \frac{G}{2-\nu}; G = \frac{E}{2(1-\nu)}$$

$$S_x = \frac{2(1-\nu)}{S_z}$$

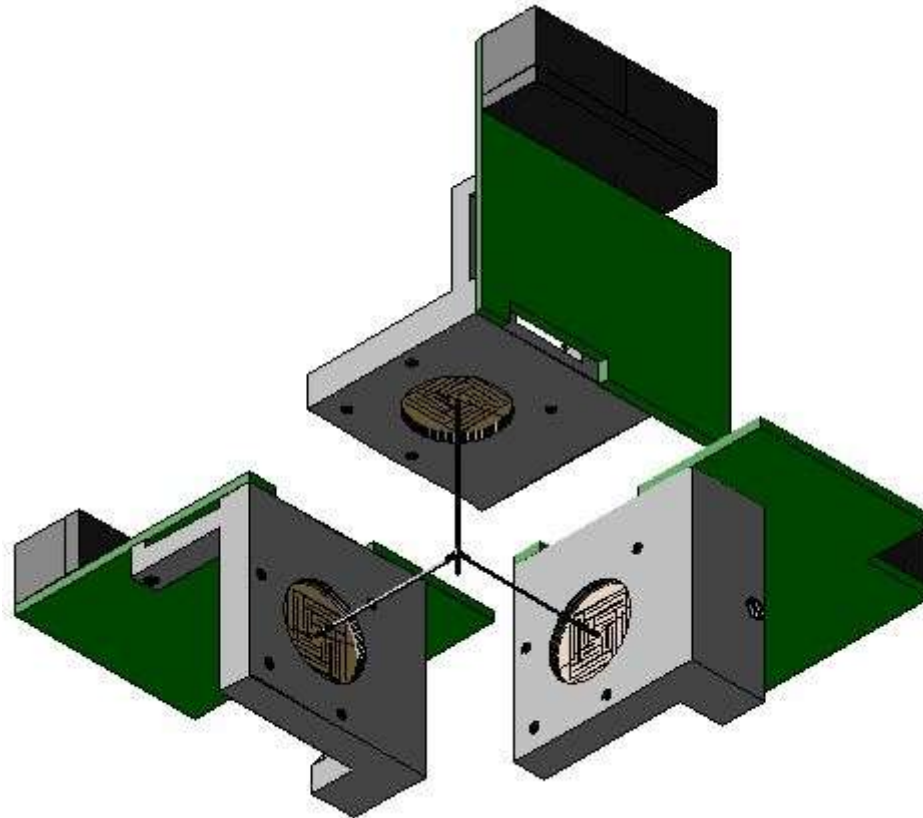
$$S_z = \frac{2(1-\nu)}{S_x}$$



A Capable System

- Must have unique control of forces both normal to the surface and in the plane of the surface
- Each axis must be as independent as possible (minimize interaction or cross-talk)
- Dynamically well-behaved and easily described

The Finished System



Material Set

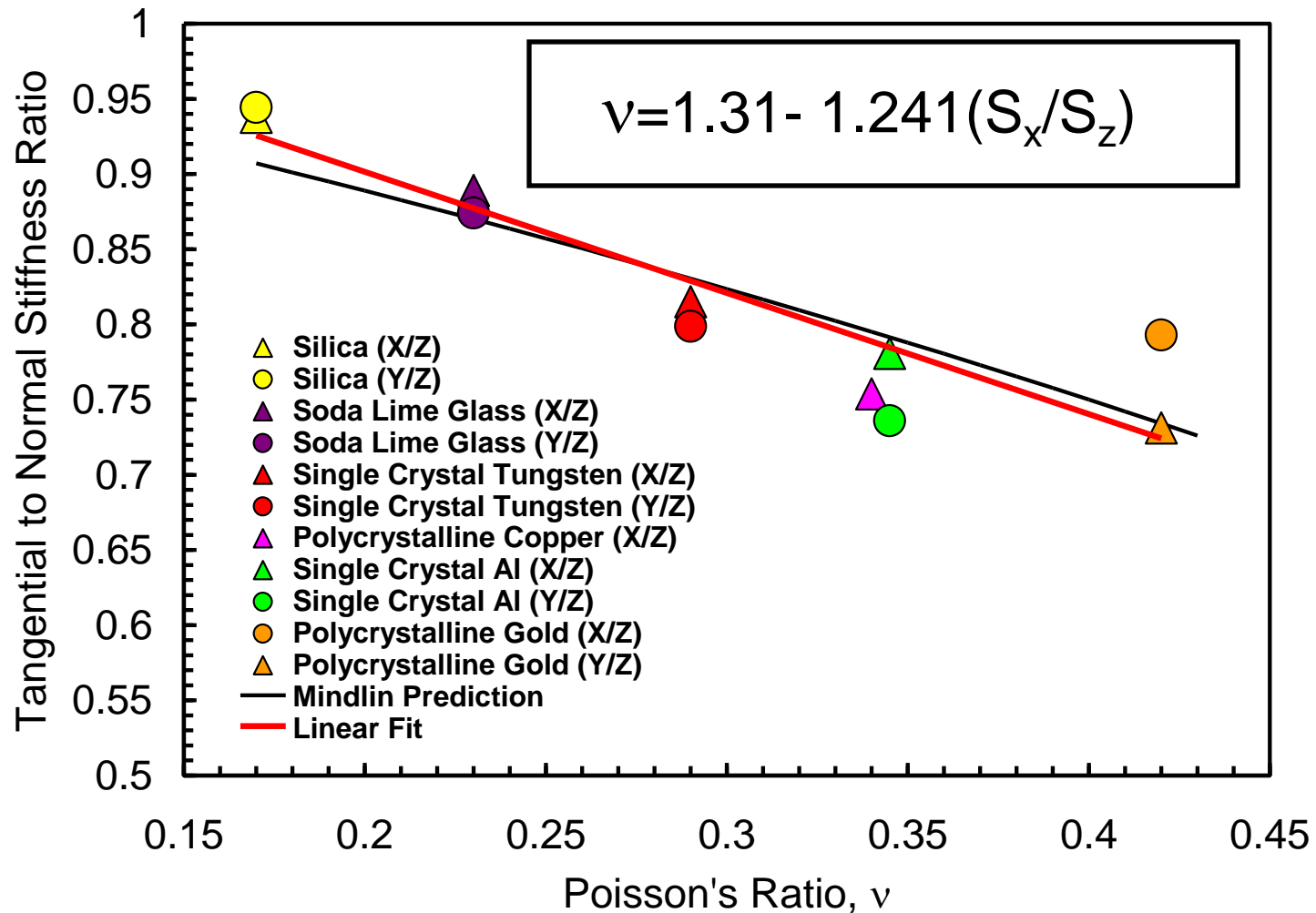
Material	Poisson's Ratio
Fused Silica ¹	0.17
Soda Lime Glass ¹	0.23
Single Crystal Tungsten ¹	0.28
Polycrystalline Copper ^{2,3}	0.34
Single Crystal Aluminum ²	0.345
Polycrystalline Gold ^{2,3}	0.42

1 Isotropic

2 Varying Degrees of Anisotropy

3 Large Grained

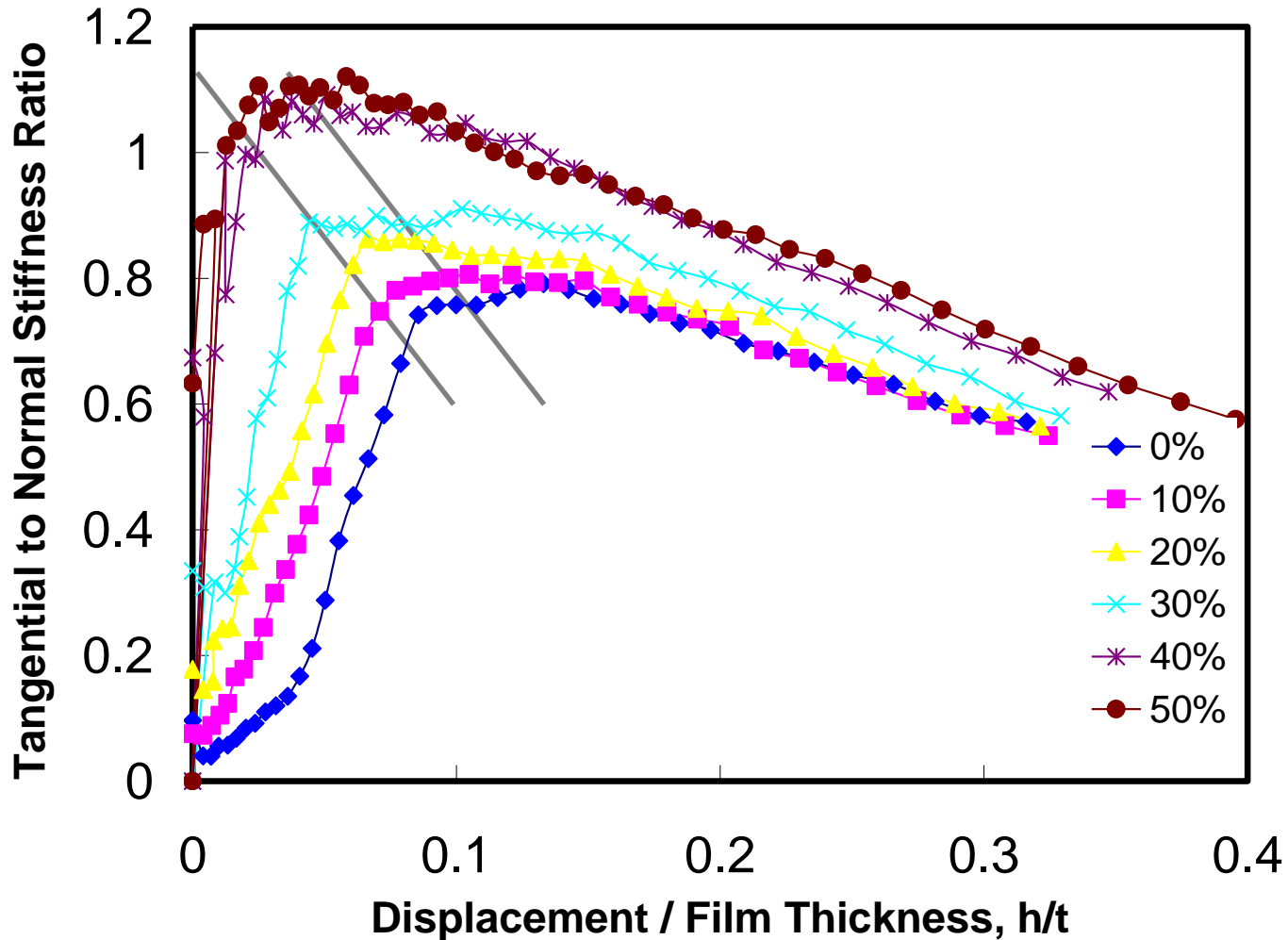
Stiffness Ratio vs Poisson's Ratio



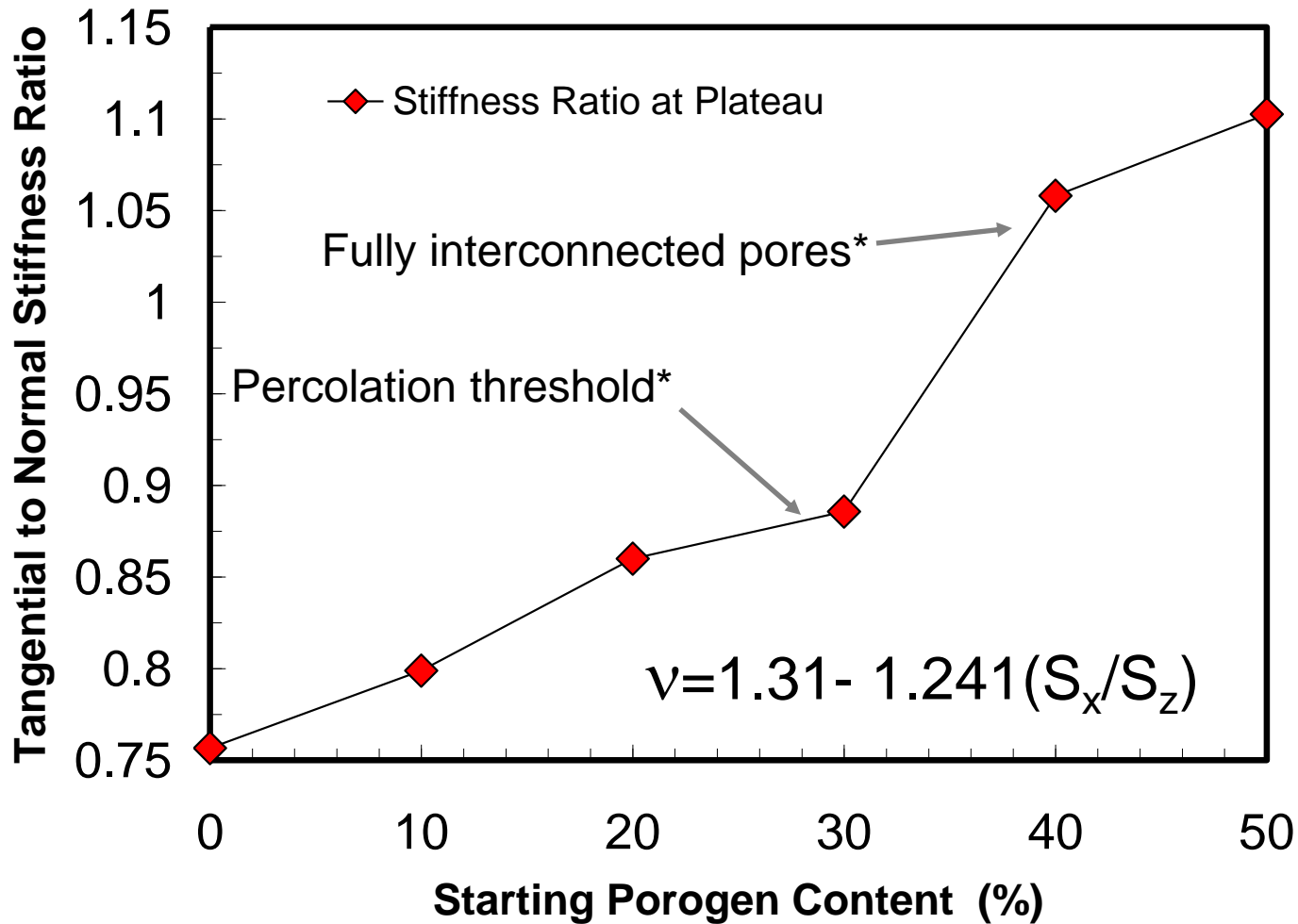
Porous Low-k Polymer Films

- Porous films widely investigated for use in semiconductor devices
 - Provide structural integrity
 - Prevent line-to-line crosstalk
- Porous films formed by sacrificial pore generation
- Films ranging from fully dense polymer to 50% starting porogen content
 - Most properties are studied as a function of porosity as this is controlling parameter (dielectric constant, thermal conductivity, modulus)

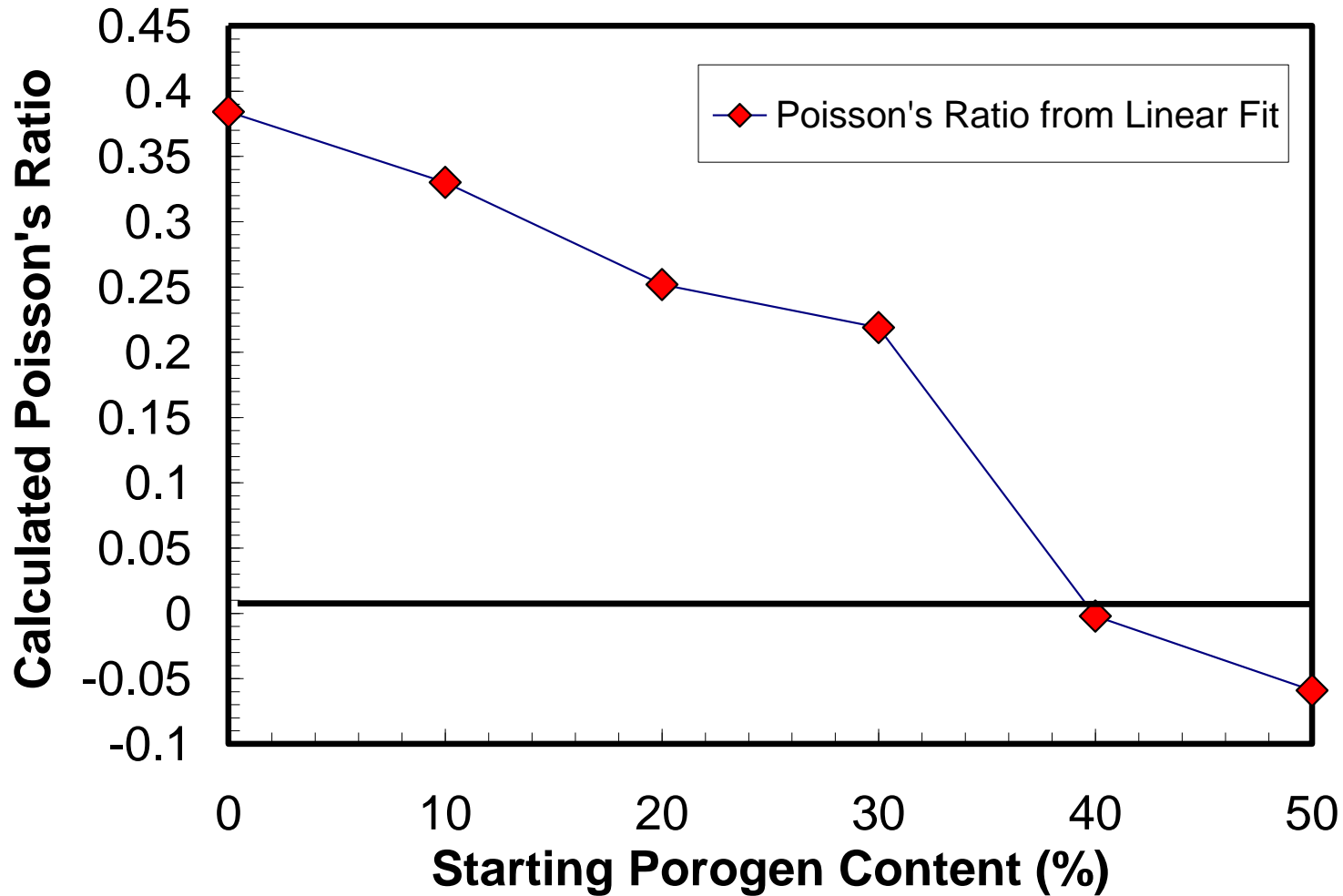
Nano Porous Polymer



An Interesting Result



A Curious Calculated Result



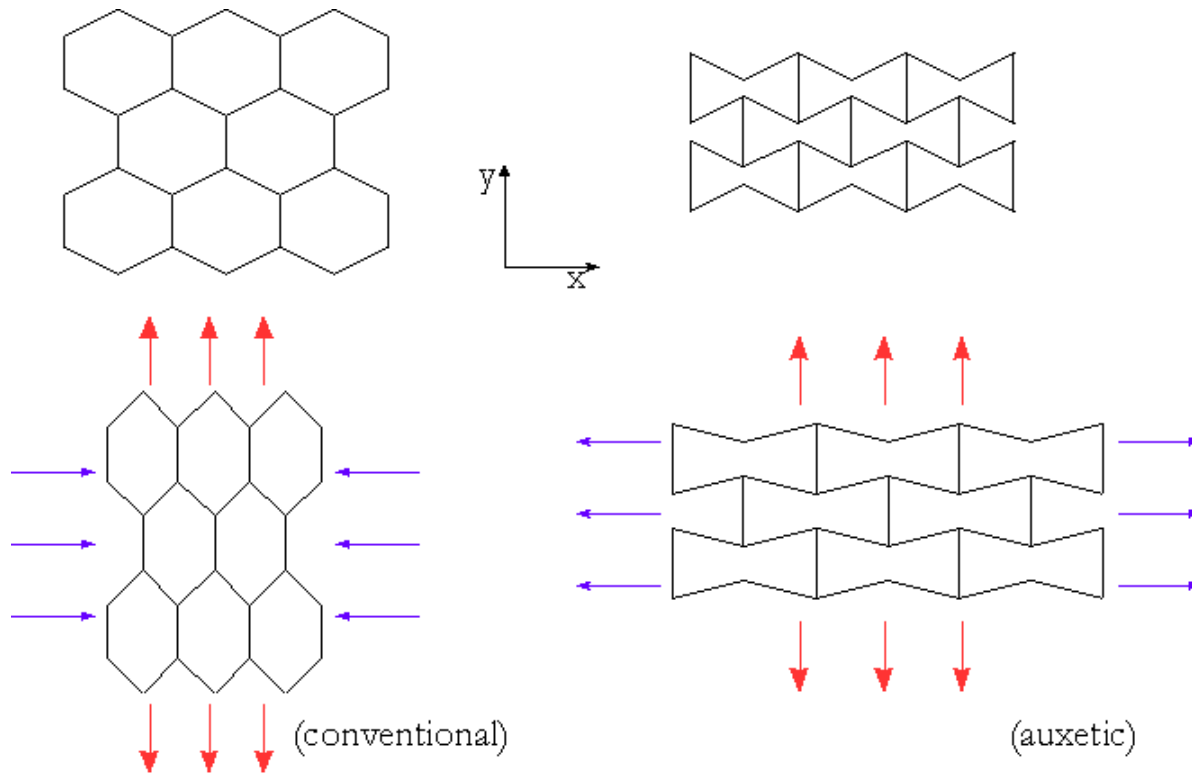
Plausible Explanations

- Isotropic film
 - Negative poisson's ratio ? ?
- Anisotropic film
 - Model breaks down due to structural anisotropy

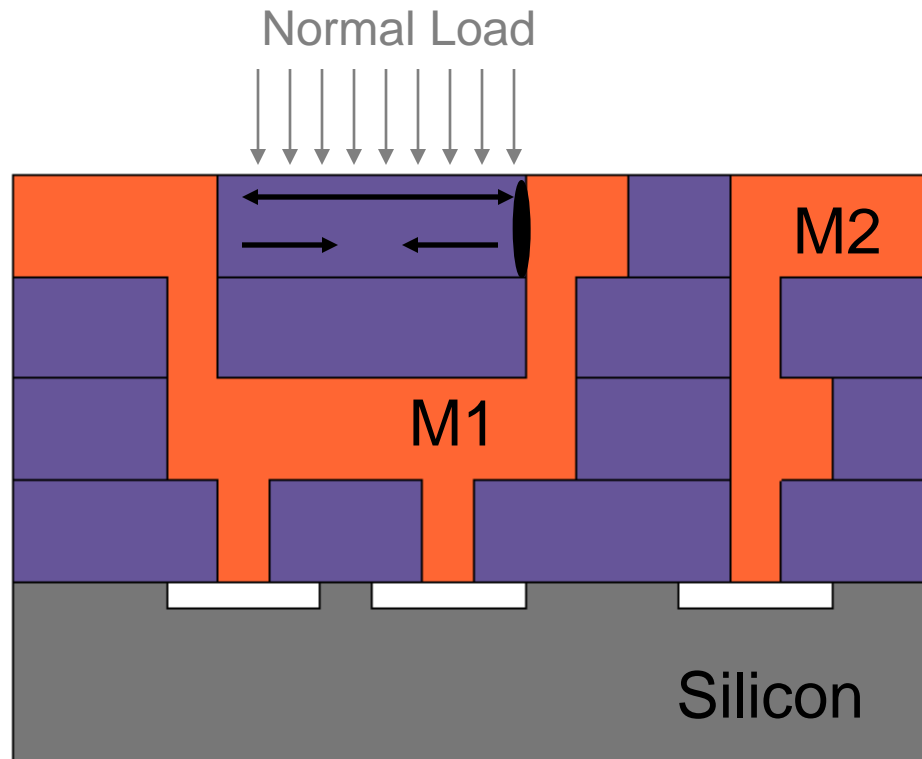
Negative Poisson's Ratio

- **“Auxetic” Materials**
- **What are auxetic materials like?**
 - Very few exist naturally (cork is one) but recently more have been fabricated by modifying the microstructure of existing materials e.g. foams, polymers.
- **These materials are a lot like these films!!**

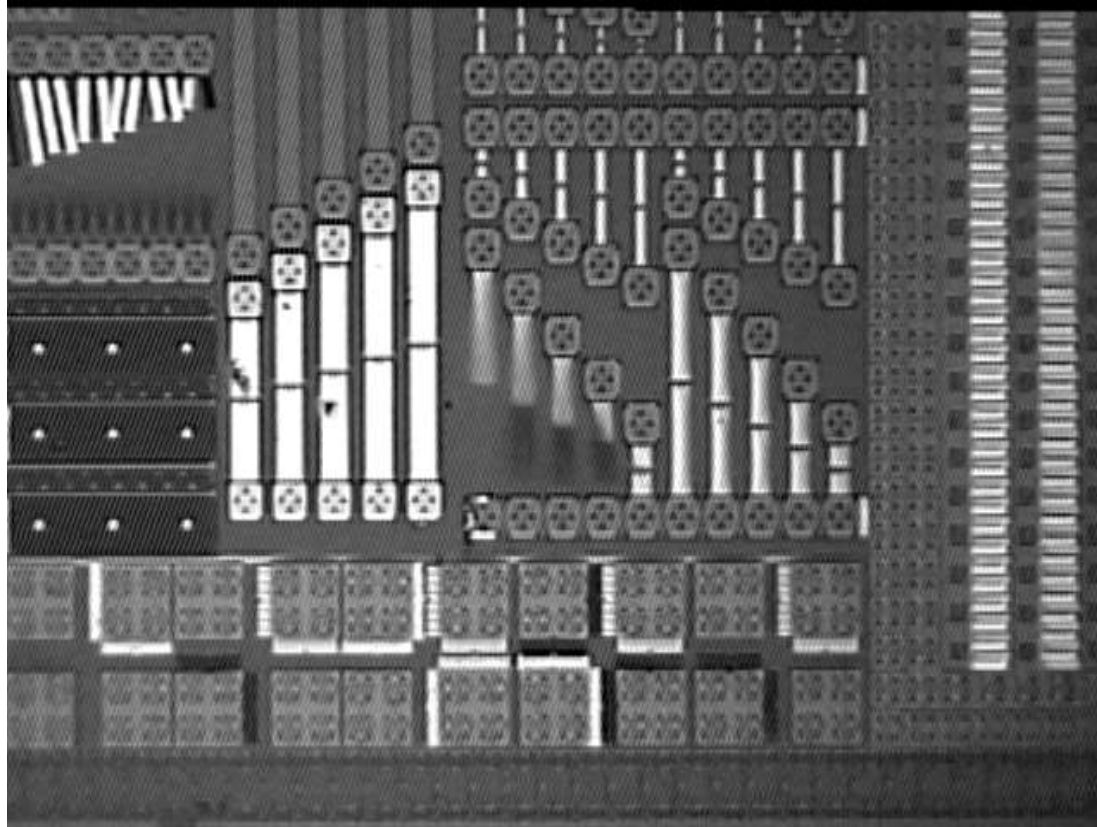
Structure of Auxetic Materials



Does This Matter?-Maybe



Testing of Free Standing Films



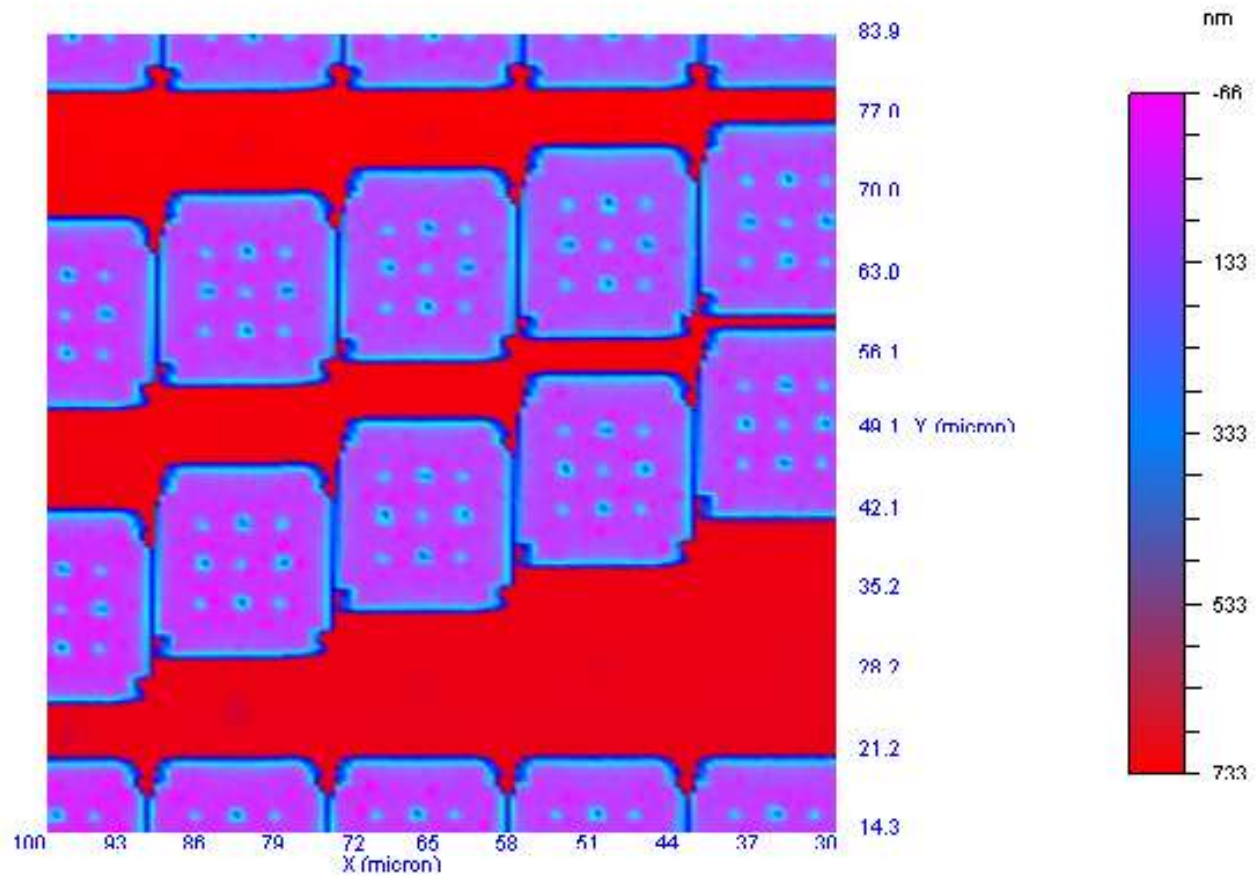
Warren C. Oliver and Erik G. Herbert, MTS Corporation
Johnathan Doan, Reflectivity

Nanovision Stage-a New Tool

Travel: 100 μm x 100 μm
Resolution/Noise: 2 nm
Flatness of travel: 1-2 nm
Accuracy: 0.01 %
Settling Time: 2 ms-
Capacitive feedback
control

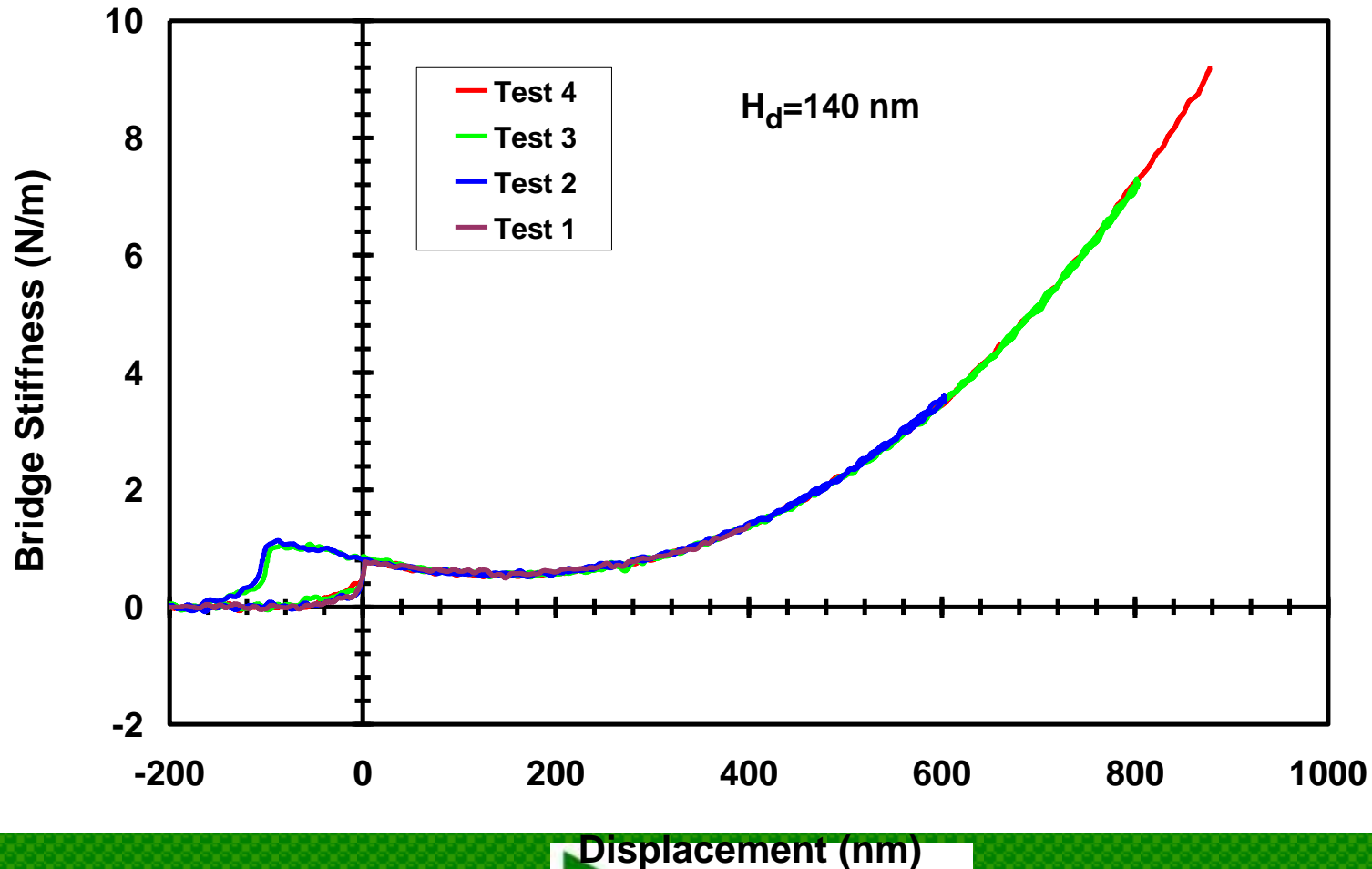


Leveled Targeting Scan

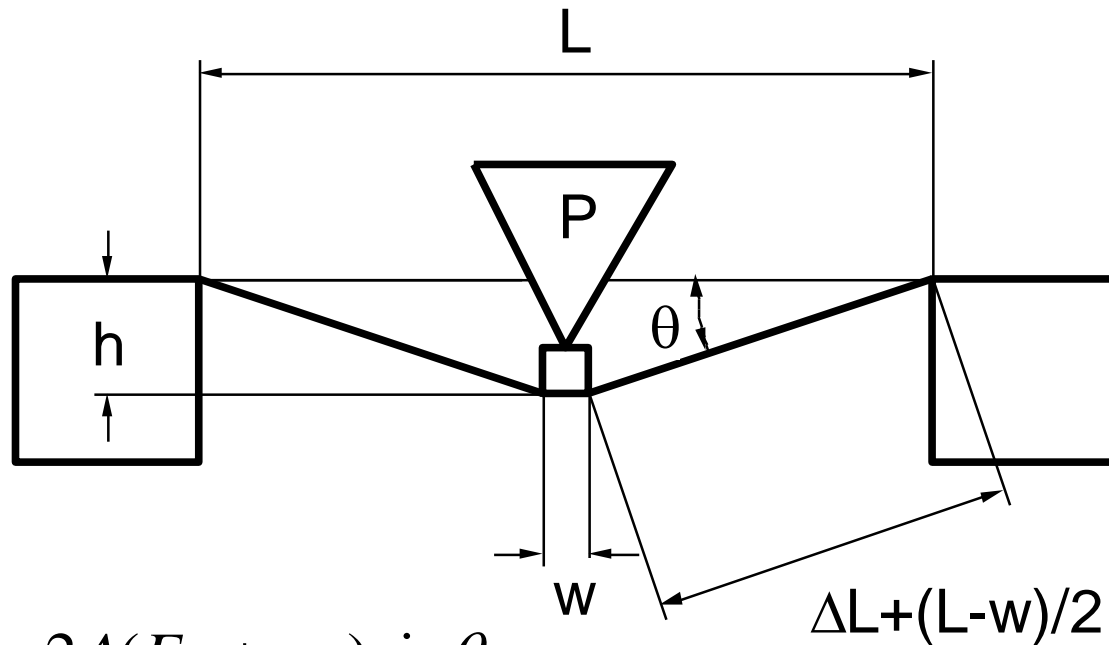


Reproducibility of The Results

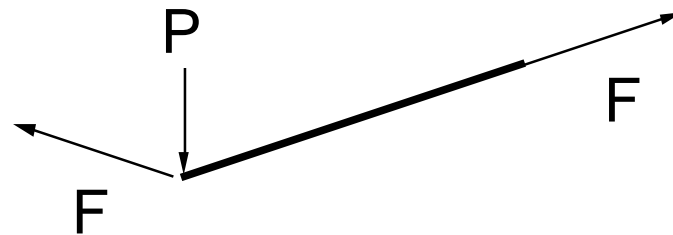
2 μm Wide, Doubly Clamped Bridges



A Model Bridge Test Specimens



$$P = 2F \sin \theta = 2A(E\varepsilon + \sigma_r) \sin \theta$$



The Stiffness Relationship

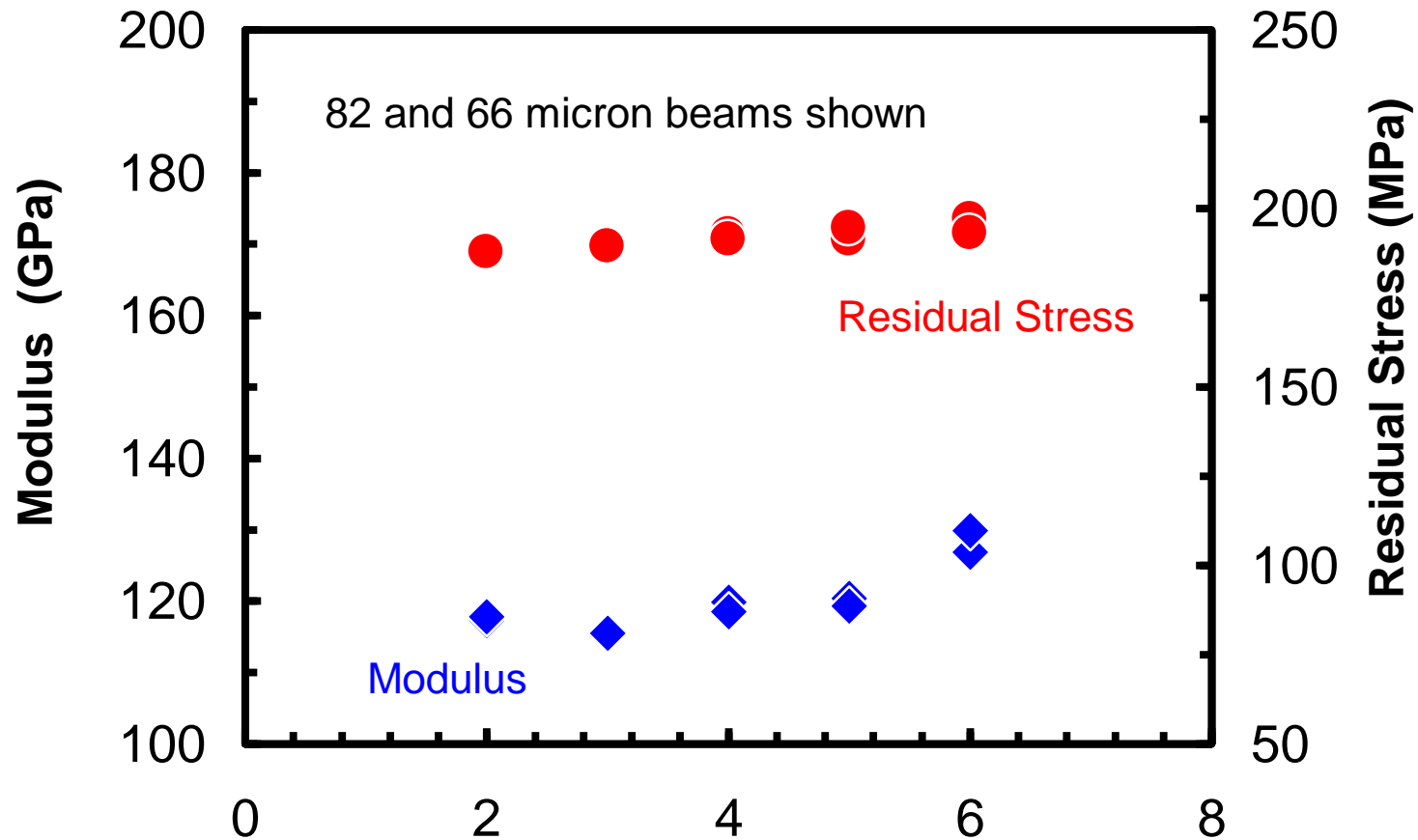
$$P = \frac{4AEh}{(L-w)} + 2A \sin \left[\tan^{-1} \left(\frac{2h}{(L-w)} \right) \right] (\sigma_r - E)$$

For not quite so small angles $\sin \theta = \theta - \frac{\theta^3}{3!}$ $\tan^{-1} \theta = \theta - \frac{\theta^3}{3}$

$$\frac{dP}{dh} = \frac{4A\sigma_r}{(L-w)} + \frac{24A(E - \sigma_r)h^2}{(L-w)^3}$$

Accurate and Precise Measurements

Properties Versus Position on the Wafer



Conclusions:

- A flat punch may be useful for measuring the damping in materials although questions remain.
- The ratio of normal to lateral stiffness in a contact experiment can be correlated to Poisson's ratio
- Porous low K materials may have unusual mechanical properties
- Modulus and residual stress can be accurately measured using free standing film structures.